



# IoT 센서 데이터 자동 분석 소프트웨어 아키텍처

스마트 빌딩 적용 사례

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**IV. Distributed DDEA: Work in Progress.**

**V. DDEA 의 타 vertical IoT 적용**

# **Data-Driven Energy Analytics (DDEA)**

# DATA DRIVEN ENERGY ANALYTICS

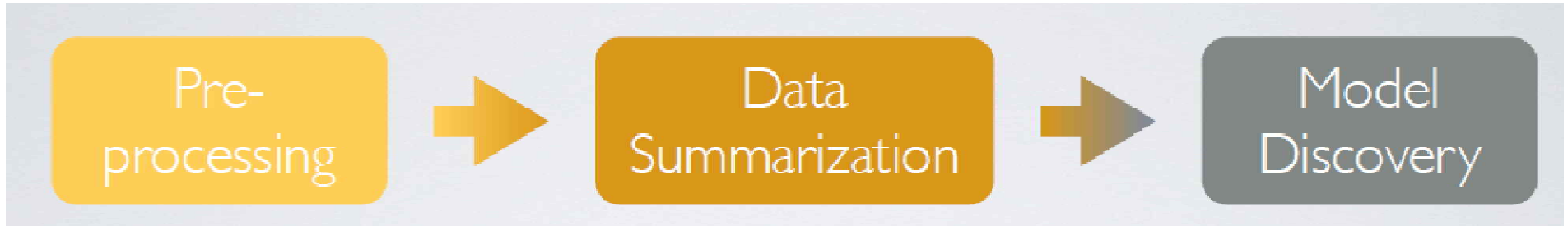
## Industry-Scale Demand-Response Resource Finder



# WHAT DDEA IS AIMING

- Demand-Response Resource Finder
- Unsupervised-Learning with Sensor Data
- Industrial-Scale DR Service Provider (AaaS )

# HOW DDEA WORKS



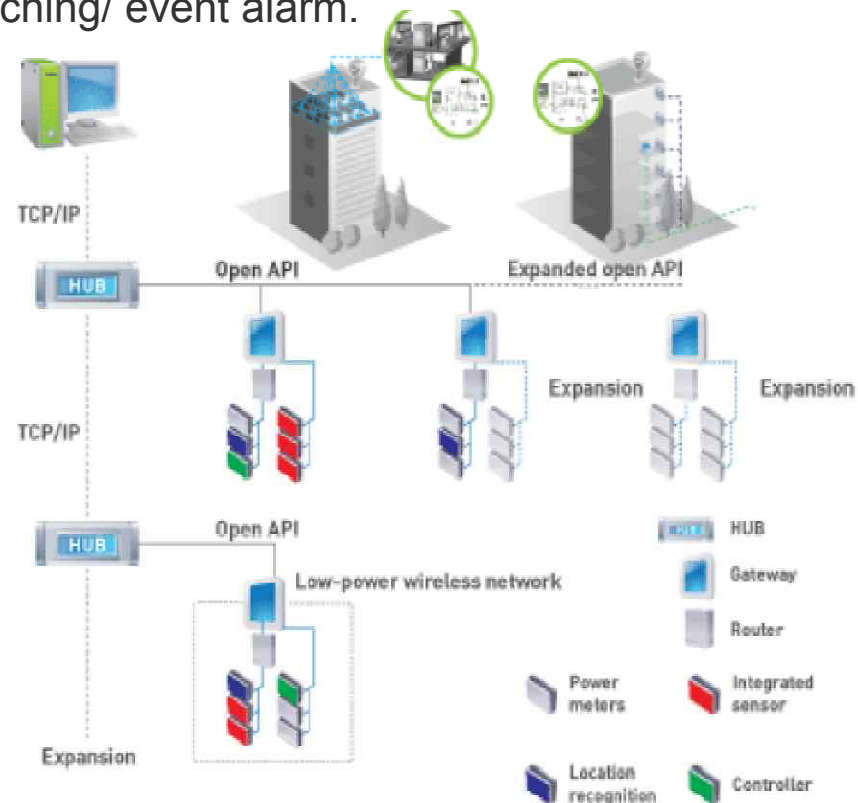
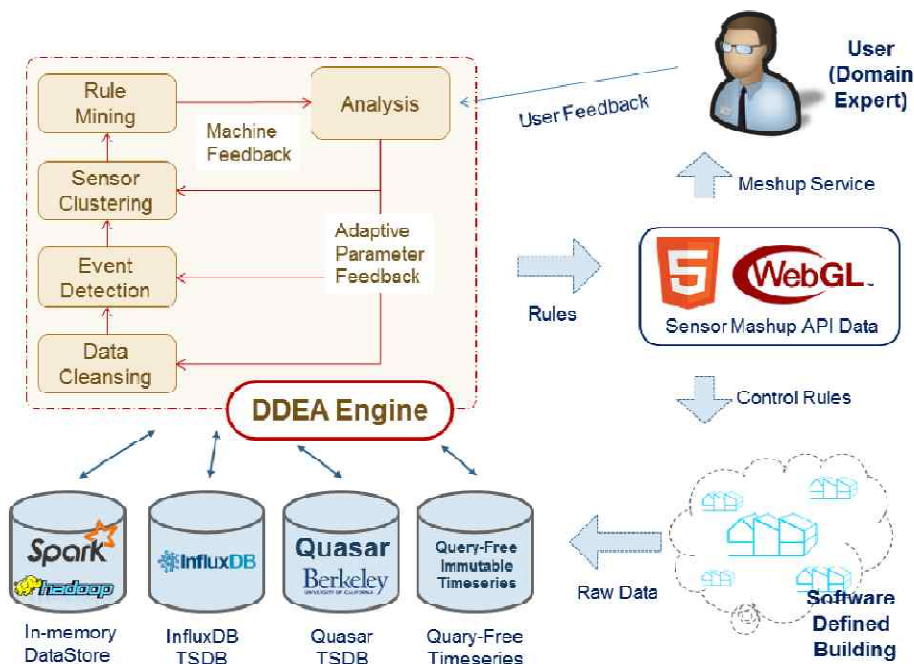
- Pre-processing Sensor & Environmental Data
- Data Summarization (Feature Extraction & Clustering)
- Model Discovery by Learning Algorithm

# The Data-Driven Energy Analytics (DDEA)

## Scalable Energy Use Analysis Platform for Smart building

### Project Goals

- **Make DDEA scalable to >100x buildings :**
  - data query/ loading / processing time optimization.
- **Make DDEA integratable to Internet of Things (IoT).**
  - inter-operating with WSN, meta-data transformation,
- **Increase DDEA usability for Layman**
  - IFTTT style rule setting / checking/ searching/ event alarm.
  - Intuitive Data Analysis Visualization.



# The Data-Driven Energy Analytics (DDEA)

## Scalable Energy Use Analysis Platform for Smart building

### ● Data Management & Processing Methodology

- An approach to process BEMS Bigdata utilizing Open Source Python Scikit-Learn (<http://scikit-learn.org/>) and R bnlearn (<http://www.bnlearn.com/>).
- A strategy to locally save, to simplify, and to process data in parallel.
- A data model applicable to any type of BEMS and climate data.

### ● Data Modeling Methodology

- A mechanism for Automatic BEMS data pattern recognition.
- A topology for a data model without Naming Scheme information.
- A correlation model for BEMS data pattern, climate data, and time.

### ● Analysis Methodology based on BEMS Data Model

- Potential causation models among BEMS pattern, climate data, and time.
- Algorithms to automatically compute the weight of data points utilizing statistical causation model.
- Automatic computation and visualization methods for causation graph using Bayesian Network based on the weight of data points.

### ● Adaptive Operatibility on Various Environment

- Ability to load sensor data from various data infrastructures.
- Operability on wide variety of hardwares and software environements.
- Web-based Frontend to support connectivity from mobile to desktop



# **DDEA Architecture**

# DDEA architecture : Current implementation

## Data Preprocessing

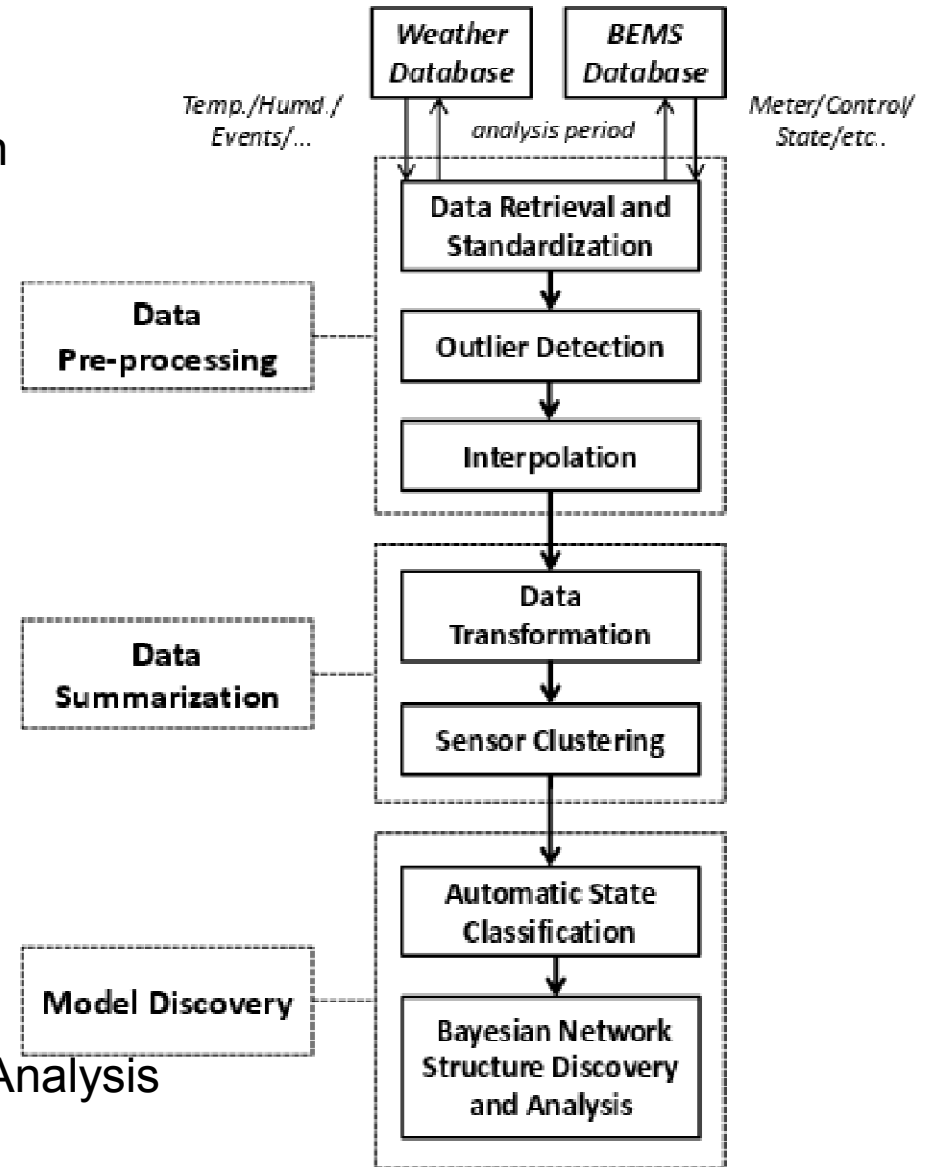
- Data Retrieval and Standardization
  - User-specified analysis period
  - Weather and BEMS database
  - Binary files in hard-disk
  - Single global time reference
- Interpolation / Outlier detection

## Data Summarization

- Data Transformation
  - Regular/ Irregular Event
- Sensor Clustering

## Model (or Rule) Discovery

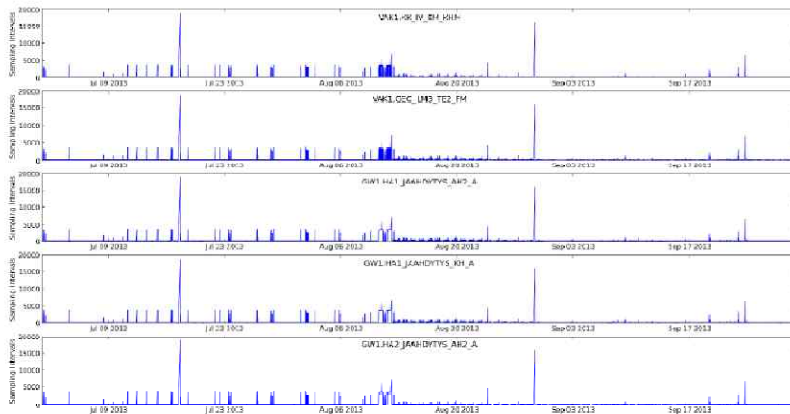
- Automatic State Classification
- Bayesian Network Discovery and Analysis



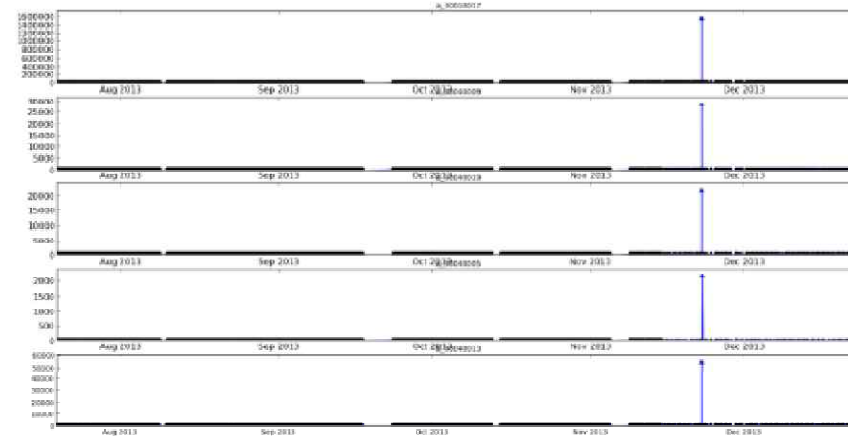
# Data Preprocessing

- Data Retrieval and Standardization - Interpolation / Outlier detection

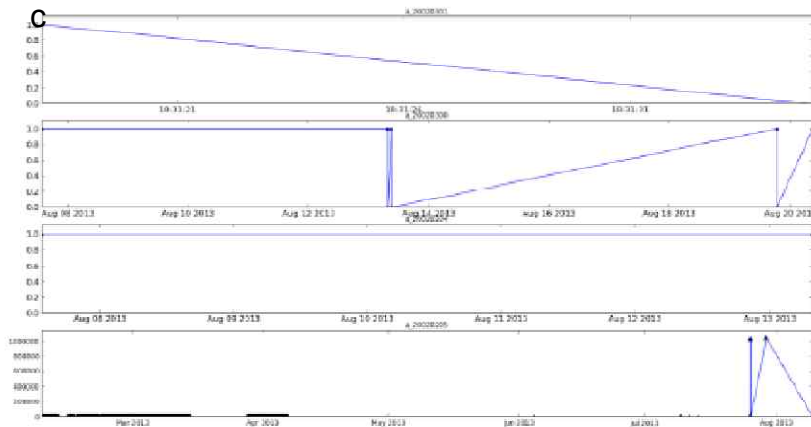
VTT Site: Large variations and correlated disruptions in sampling intervals among 5 sensors are observed



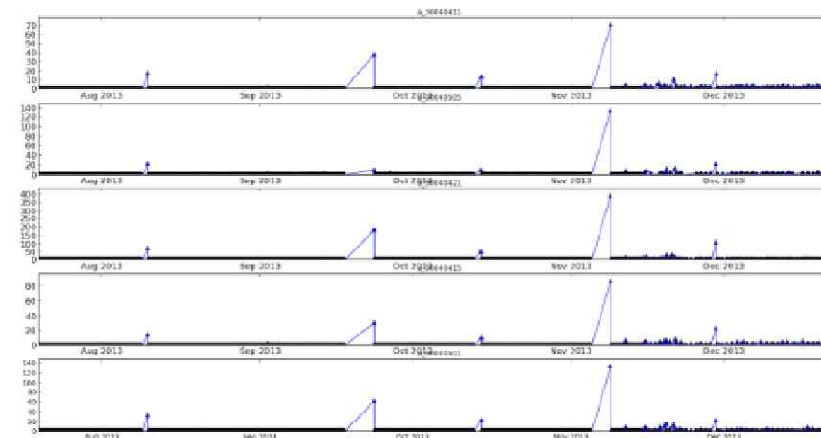
GSBC Site : Bad Outliers Power meter BMS data of ['30010017', '30040005', '30040009', '30040013', '30040019']



GSBC Site : Bad data acquisitions : E.g., Machine Room BMS Measurements of ['20020204', '20020205', '20020300', '20020301']



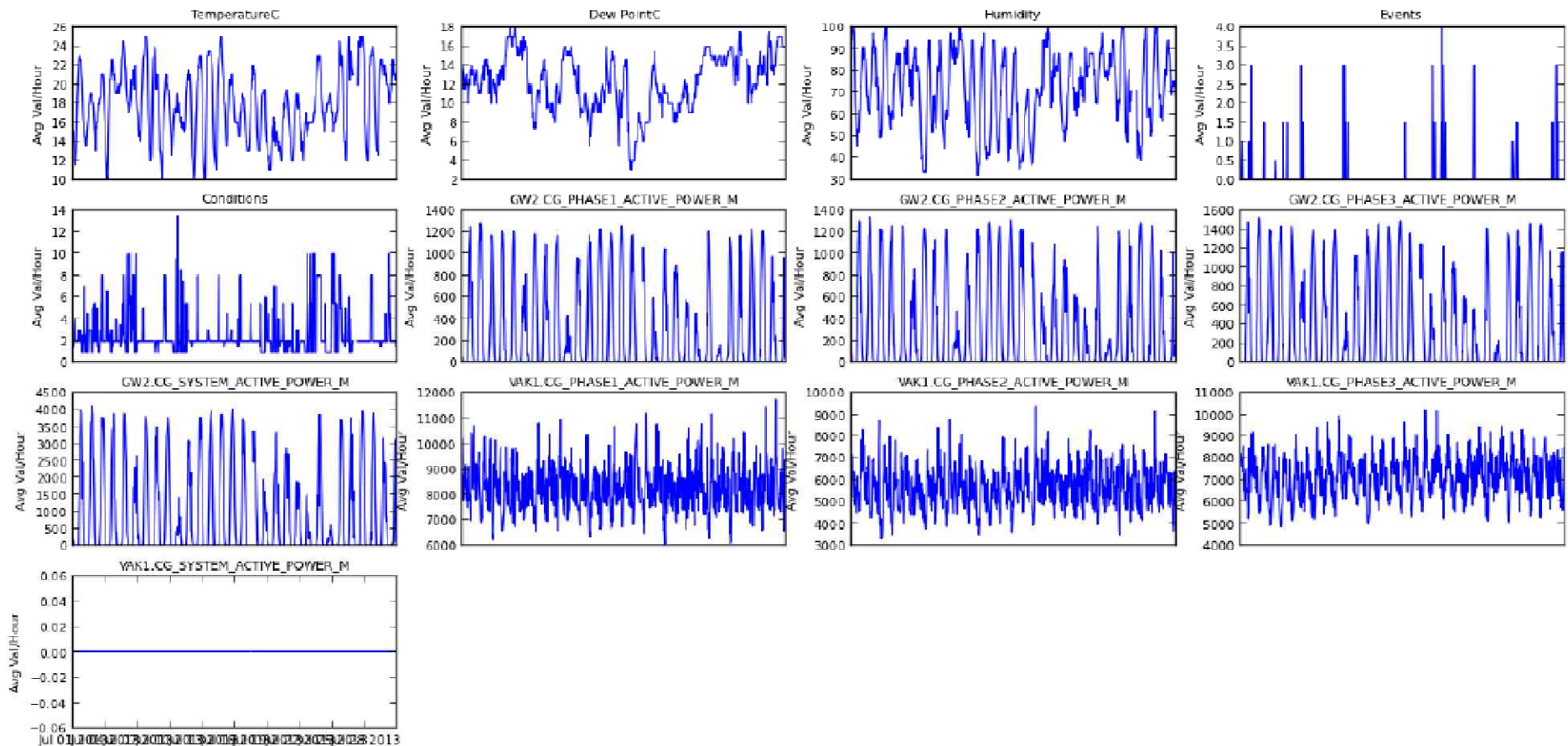
GSBC Site : Ambiguous Outliers Power meter BMS data of ['30040411', '30040415', '30040421', '30040501', '30040505']



# Data Preprocessing

- Data Retrieval and Standardization - Interpolation / Outlier detection

13 sample data points retrieved from weather and BEMS database during 8 - 15 July, 2013



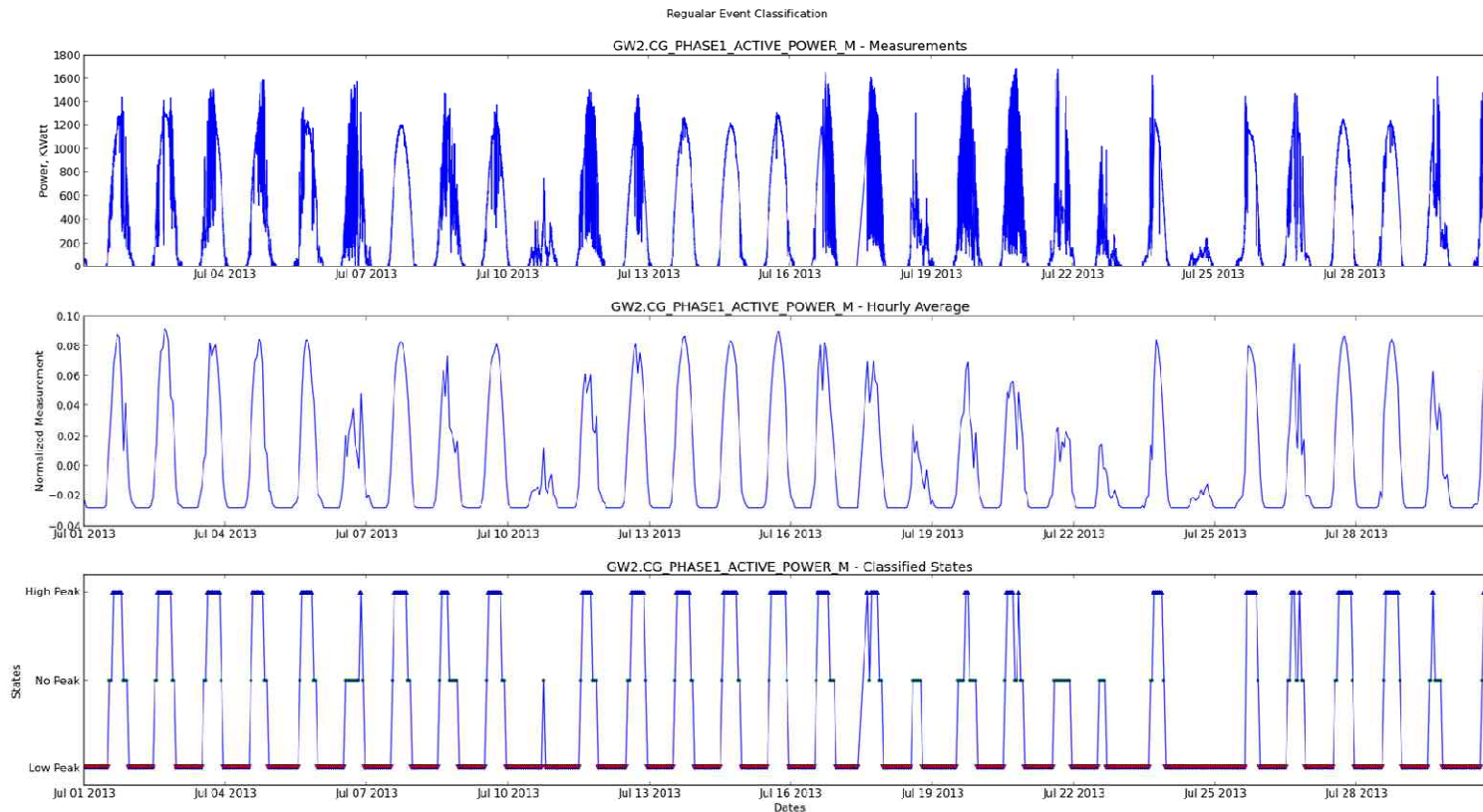
# Data Summarization

- Data Transformation - Sensor measurement event classification

Proposed Signal Feature for Event Analysis	Regular Event ( Average Value)	Irregular Event (Differential Value)
Data Characteristics	Periodically occurring measurement e.g., high and low peak in daily energy consumption	Non-Periodically occurring measurement . e.g., sudden drops in energy during daytime.
Time window	Set by users (default 15 min)	Set by users (default 15 min)
Data Feature	Extraction Average: Average value	Differential: Burstiness of Measurement Fluctuation
State Classification	Ternary States Low Peak, High Peak, and Non-Peak in hourly average of measurement	Binary States Regular or Irregular fluctuation in measurement differential.
Classification Method	K-Mean	K-Mean / GMM

# Data Summarization

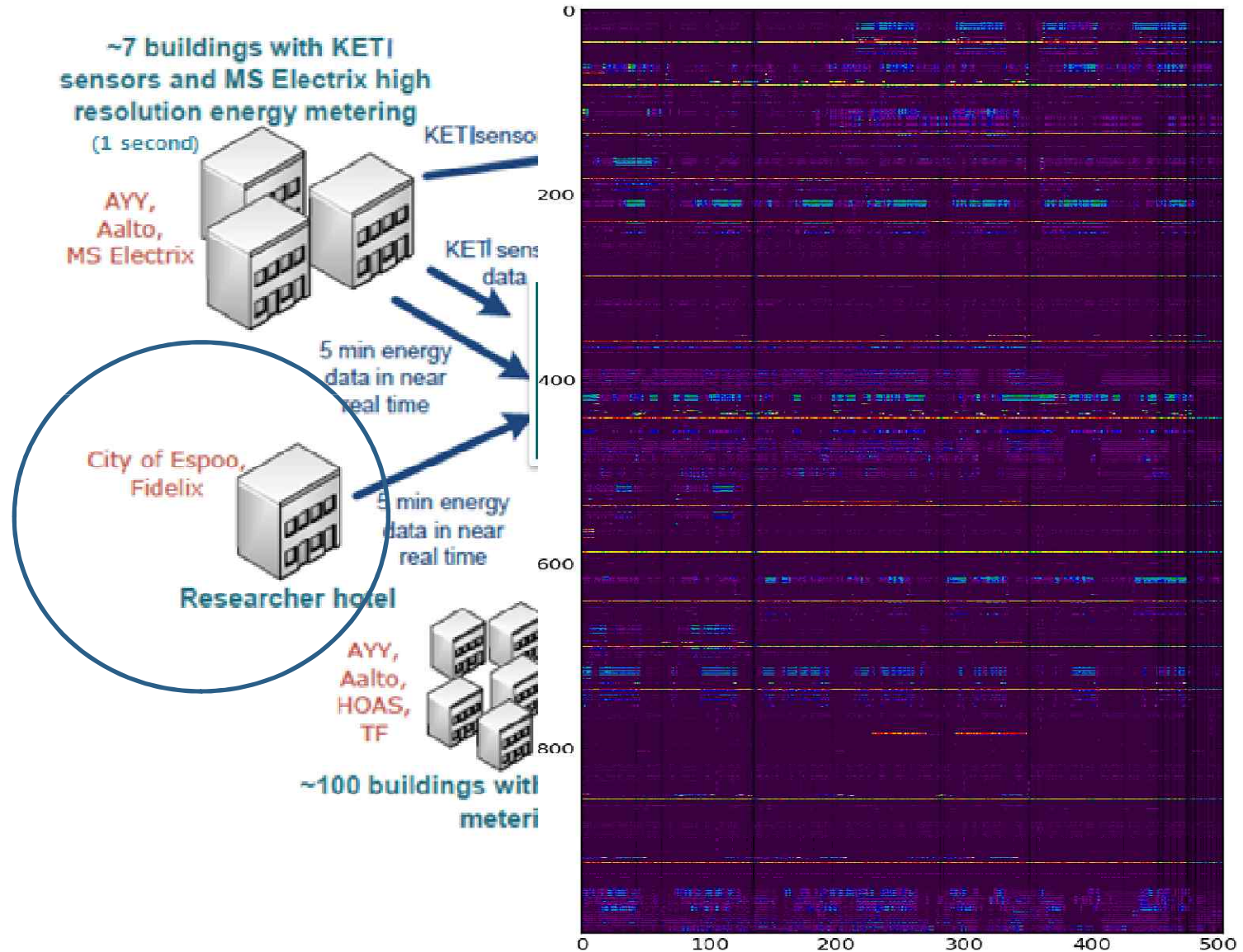
- Data Transformation - Regular event classification
  - Automatically can transform all measurement data into hourly average and classify the hourly average into ternary states, 'Low-Peak, High-Peak, and No-Peak.
  - The regular event classification greatly simplifies temporal characteristics of measurement points that allows us to build tractable Bayesian Network for regular events.



# **Finland VTT 빌딩 적용 사례**



Sampling density of VTT testbed in one week (1/11/2013 - 8/11/2013)  
analysis interval,  $t = 20$  mins , x-axis: time index y-axis: sensor/data stream index  
the brighter the color, the higher density





# Analysis - VTT - Summary : Model Discovery

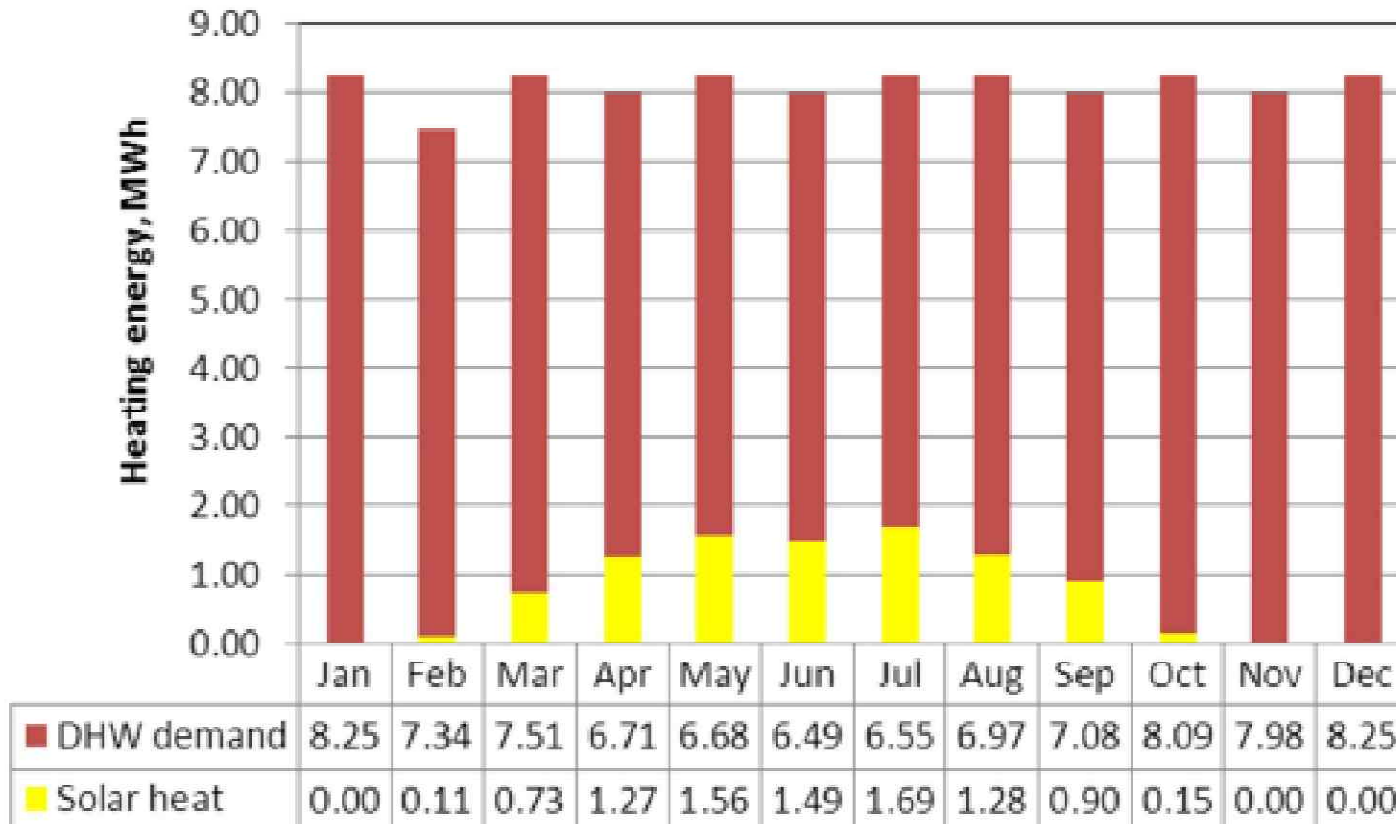
(Analysis of GW2.CG\_SYSTEM\_ACTIVE\_POWER\_M)

- Solar systems**

- ✓ Solar heat flat-plate collectors (collector area 16 m<sup>2</sup> / estimated yearly heat production 575 kWh/ m<sup>2</sup>)
- ✓ PV-panels (panel area 35 m<sup>2</sup> / peak power 5,2 kWp)



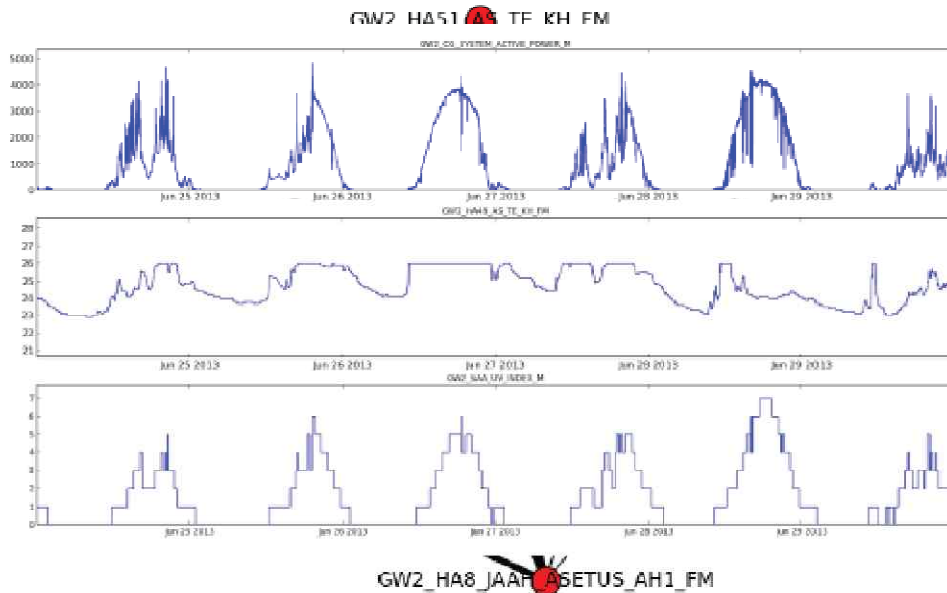
Figure 33. Module of 4 flat plate collectors of the solar heating system.



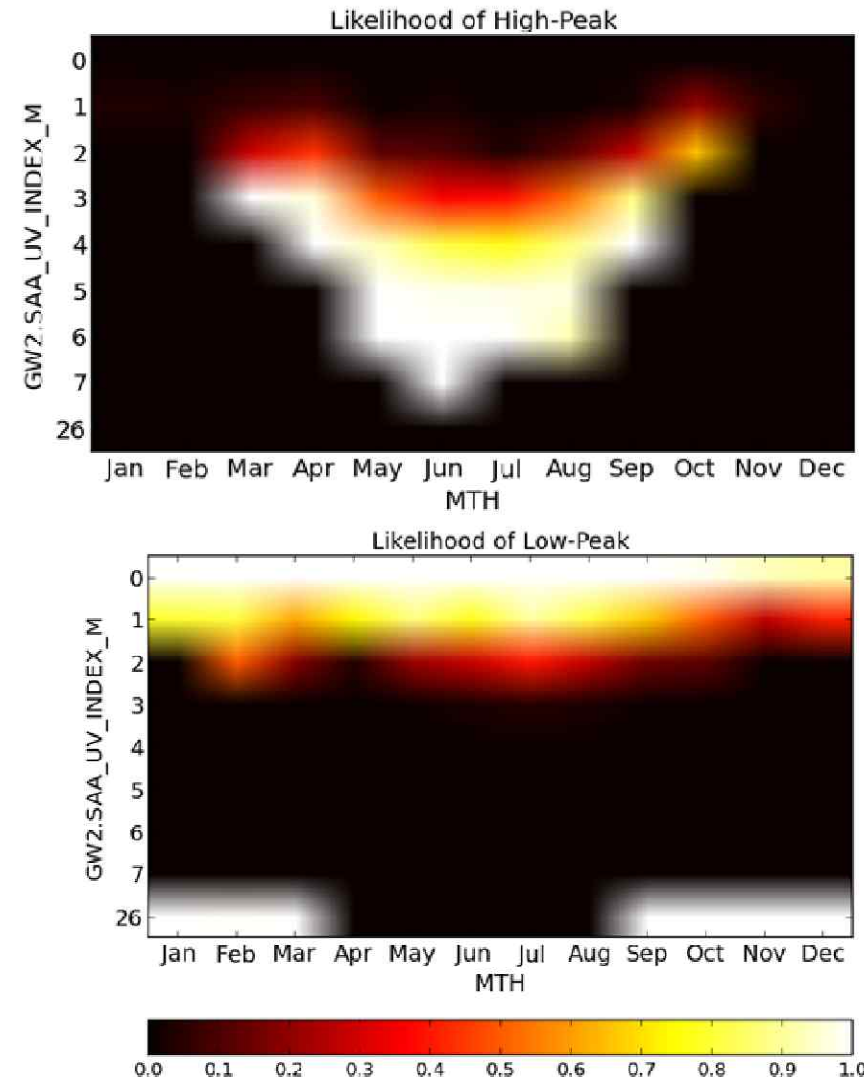
# Analysis - VTT - Summary : Model Discovery

(Analysis of GW2.CG\_SYSTEM\_ACTIVE\_POWER\_M)

- Sensor-Time-Weather Causality Analysis
  - Bayesian network structure that reveals the relationship between time, weather, and sensor measurements



- Peak Demand : 6,7,8 월에 UV Measurement 영향
- UV 값이 높을수록 (26 제외) Peak Demand의 확률이 높음



# Analysis - VTT - Summary : Model Discovery

VAK1\_CG\_SYSTEM\_REACTIVE\_POWER\_M- Irregular (Differential)

- **Heating networks (GSHP 128/AHU+floor 200/320 kW)**
  - ✓ AHU (Ground source heat pump, district heat, solar heating)
  - ✓ Radiators (Ground source heat pump, district heat, solar heating)
  - ✓ DHW (Ground source heat pump, district heat, solar heating, grey water heat recov)

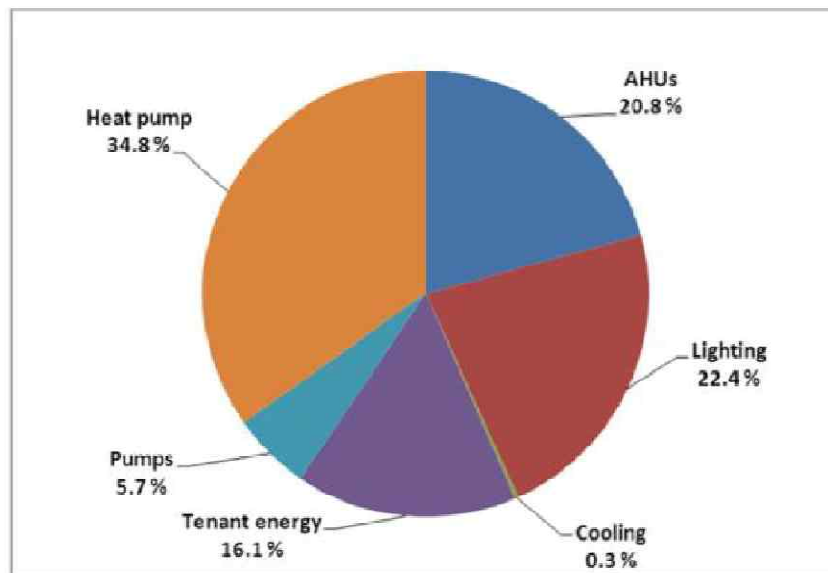
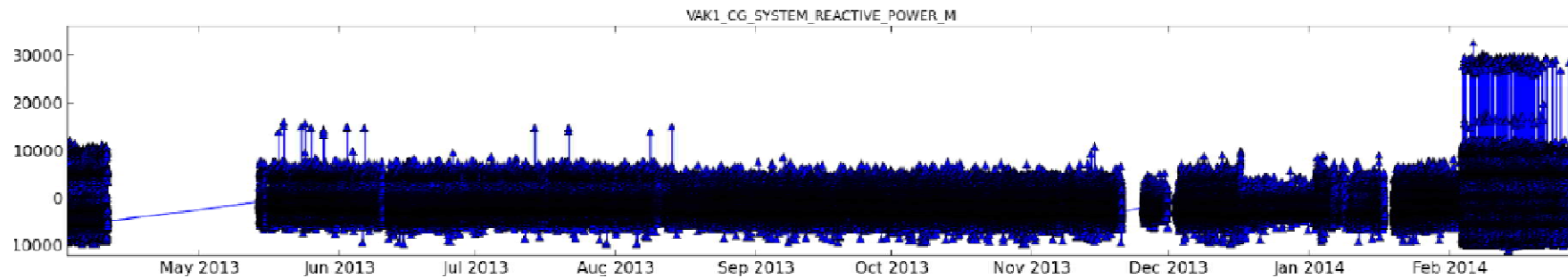


Figure 11. Electricity consumption distribution.

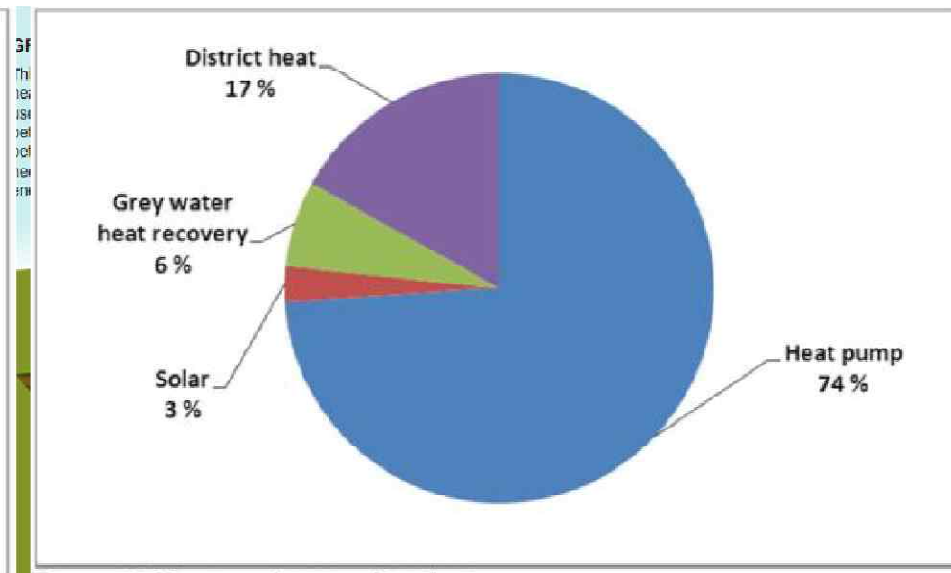
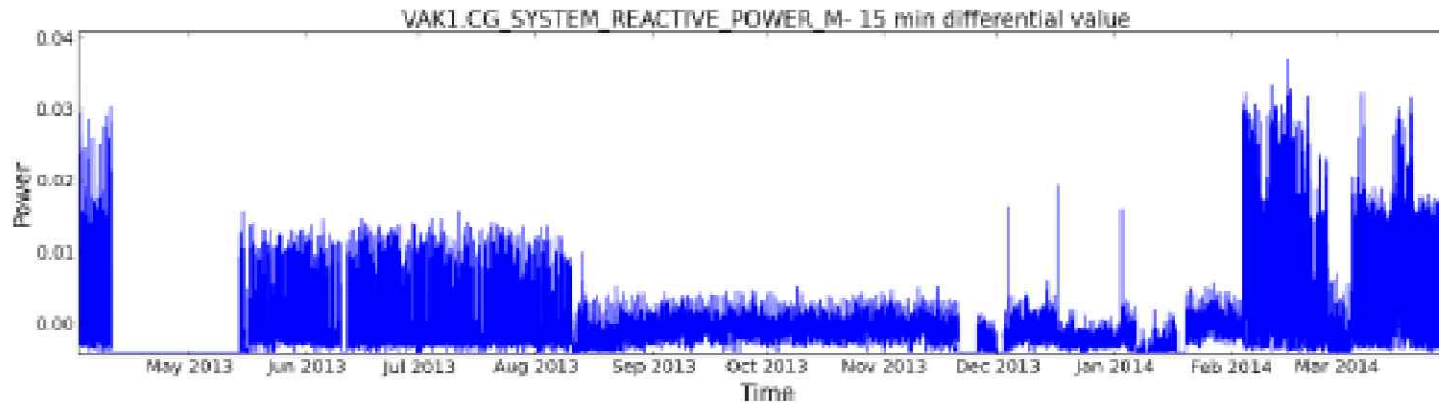


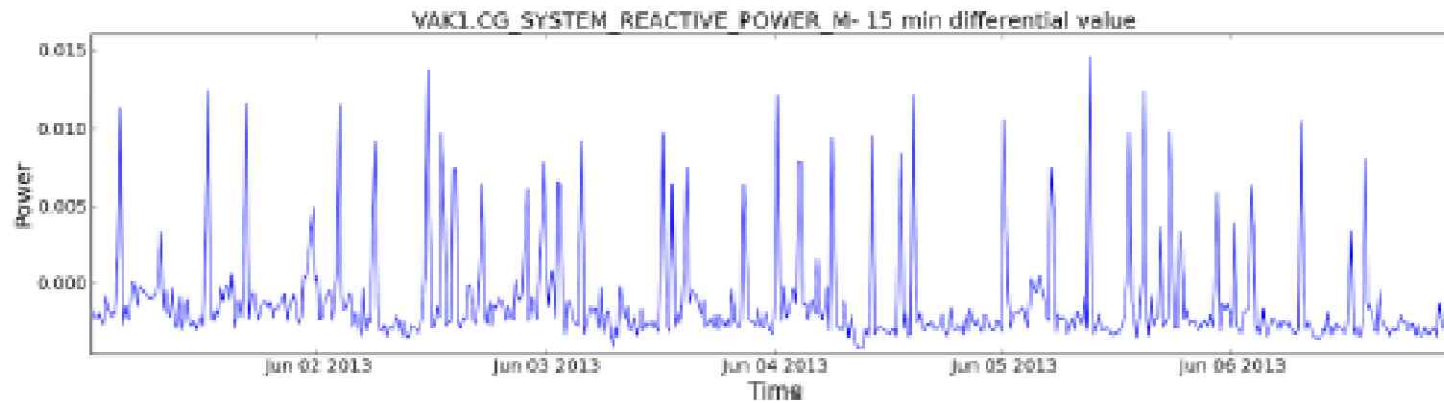
Figure 6. Heat production distribution.

# Analysis - VTT - Summary : Model Discovery

VAK1\_CG\_SYSTEM\_REACTIVE\_POWER\_M- Irregular (Differential)



(a) One-year profile (Apr 2013 - Apr 2014)

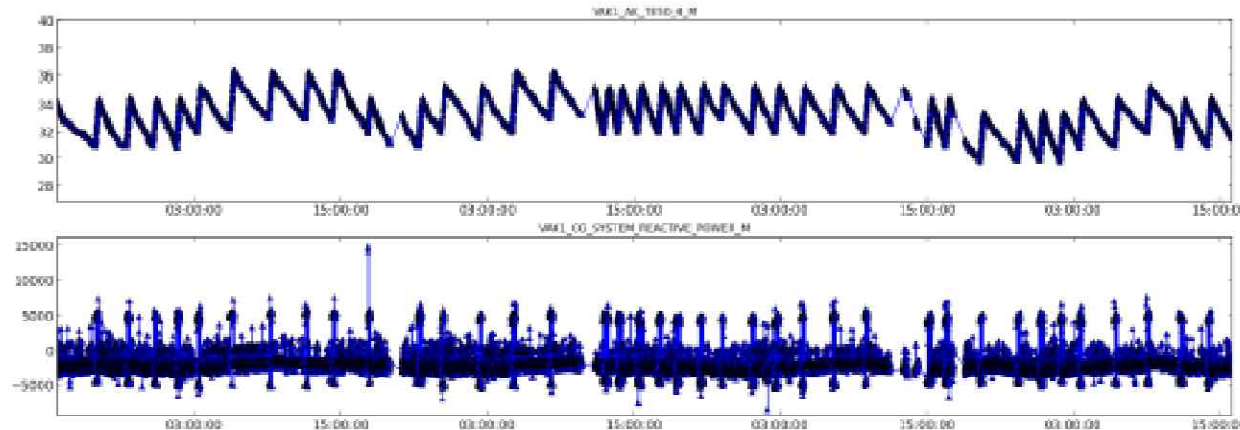
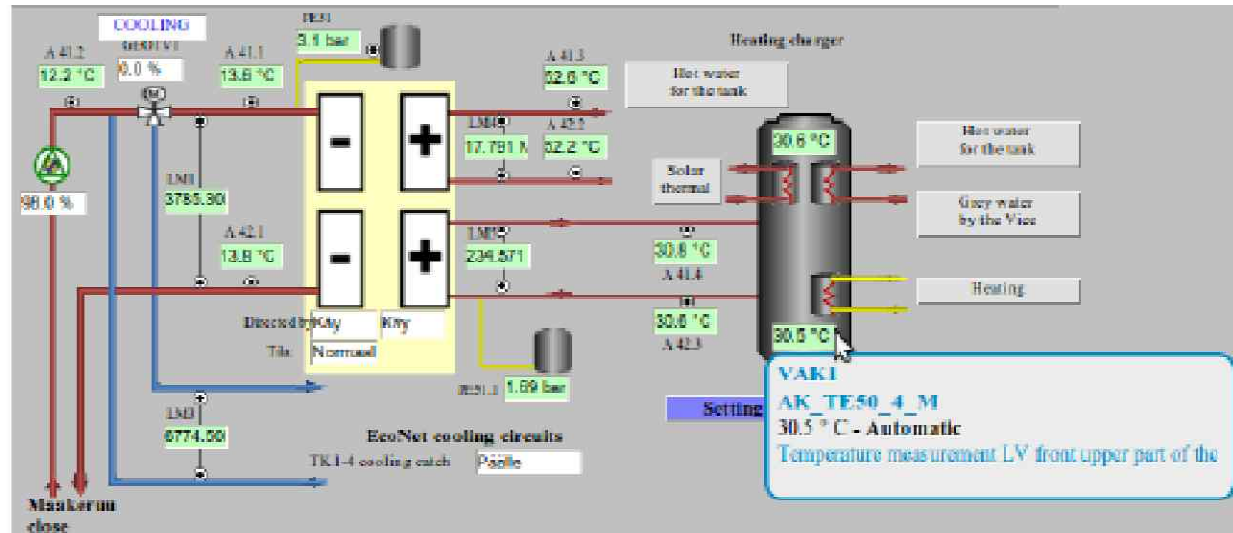


(b) One-week profile (June 1-7, 2013)



# Analysis - VTT - Summary : Model Discovery

VAK1\_CG\_SYSTEM\_REACTIVE\_POWER\_M- Irregular (Differential)



(b) Differential Measurements during Aug 20-24, 2013

# **Distributed DDEA**

Work in Progress

# CURRENT DDEA STACK

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## Display / UI Layer



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## Processing Layer



Scikit-Learn



Numpy



R

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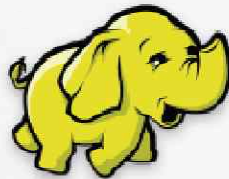
## Data Storage Layer



InfluxDB



Quasar



Hadoop



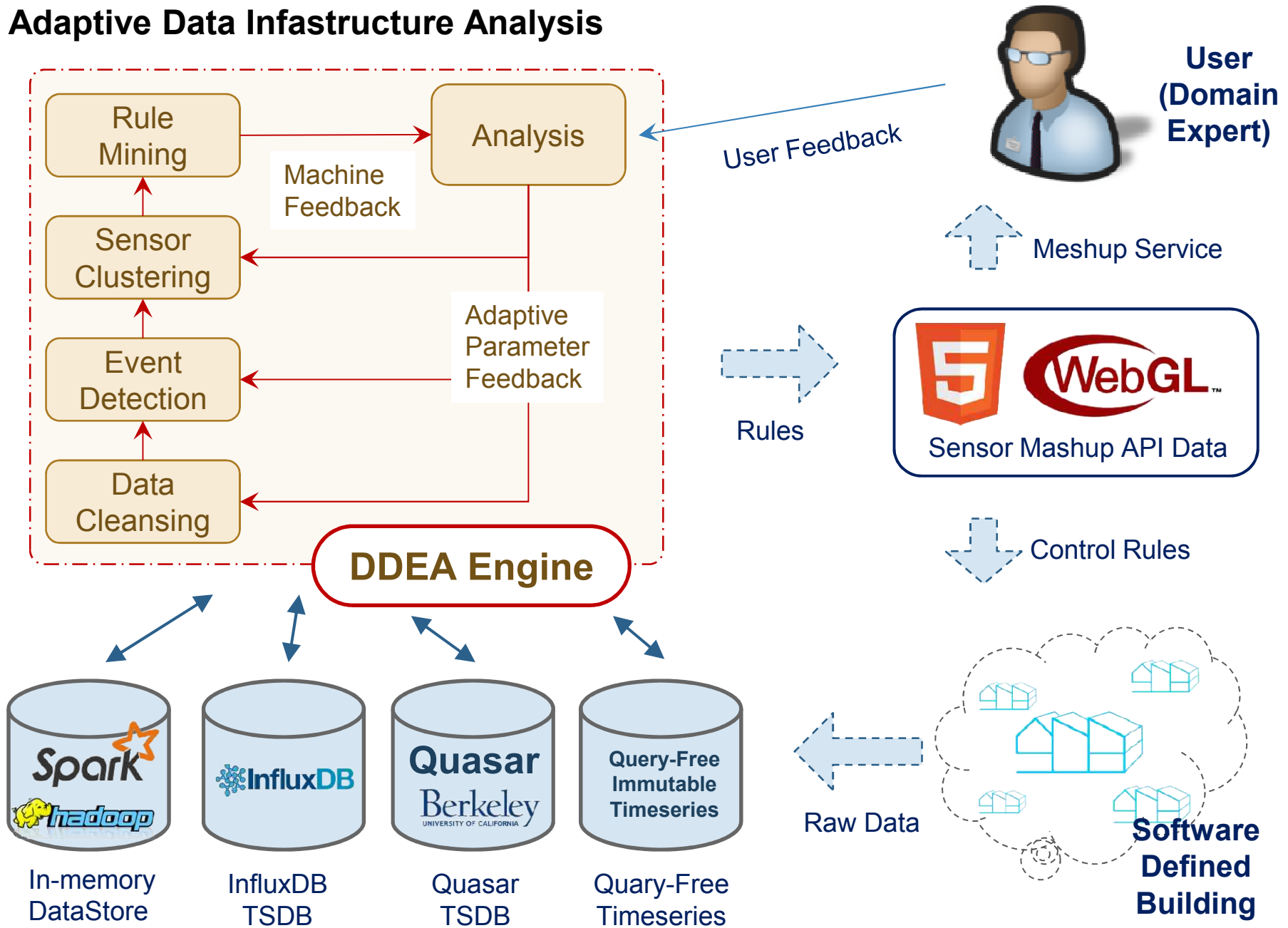
Query-less  
bin file

- Compact & Compatible
- Support Various Storage Types
- Single-Host Multicore Awareness

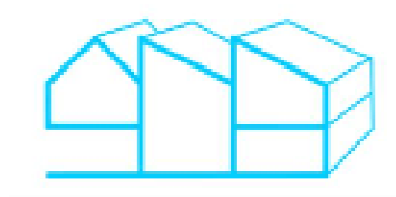


# DDEA architecture

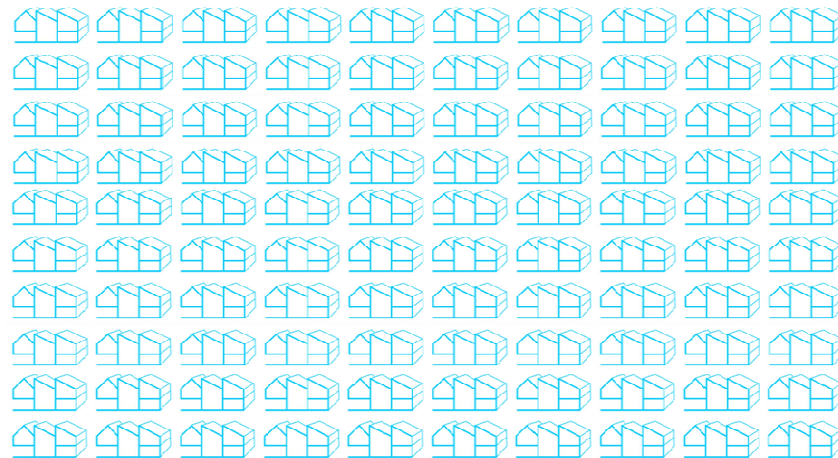
## Adaptive Data Infrastructure Analysis



# Analyzing sMAP on Spark : Work-in-progress



Dent Meter Reading : ~50GB  
BACnet Reading : ~200GB



x100 sMAP : 5~20TB

# DISTRIBUTED DDEA

Display / UI Layer



Processing Layer



Spark / Spark MLlib



Apache Mahout

Data Storage Layer



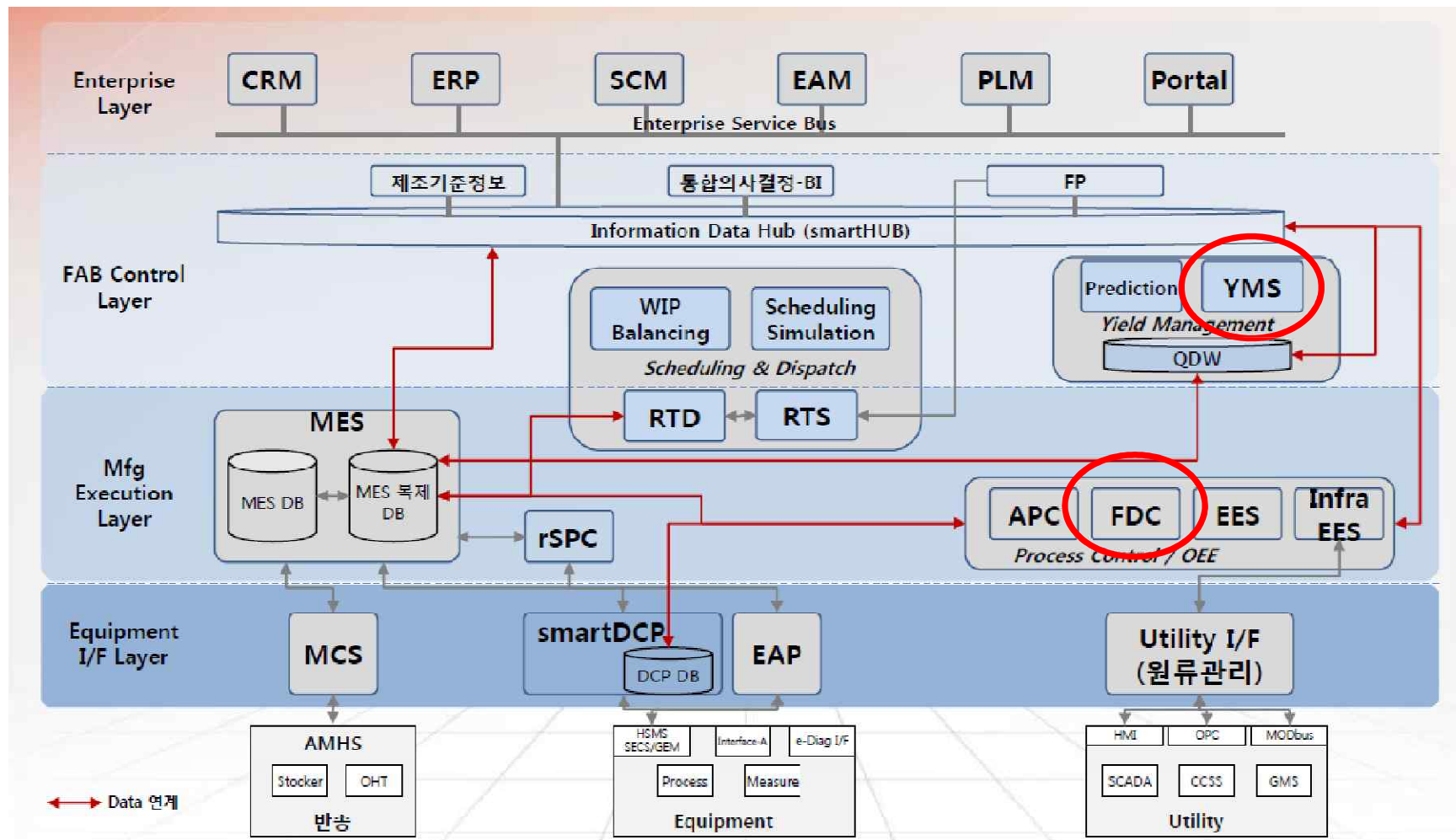
Quasar  
(HA Mode)

- Industry-Scale Time-Series Data Collection & Retrieval
- Batch & Realtime Data Processing Capacity
- Horizontal Scalability over Cluster / Cloud
- Centralized Data Collection & Processing

**DDEA 의 타 vertical IoT 적용**  
**- Industrial IoT -**

# 반도체 공정 (FAB) 자동화 시스템 Overview

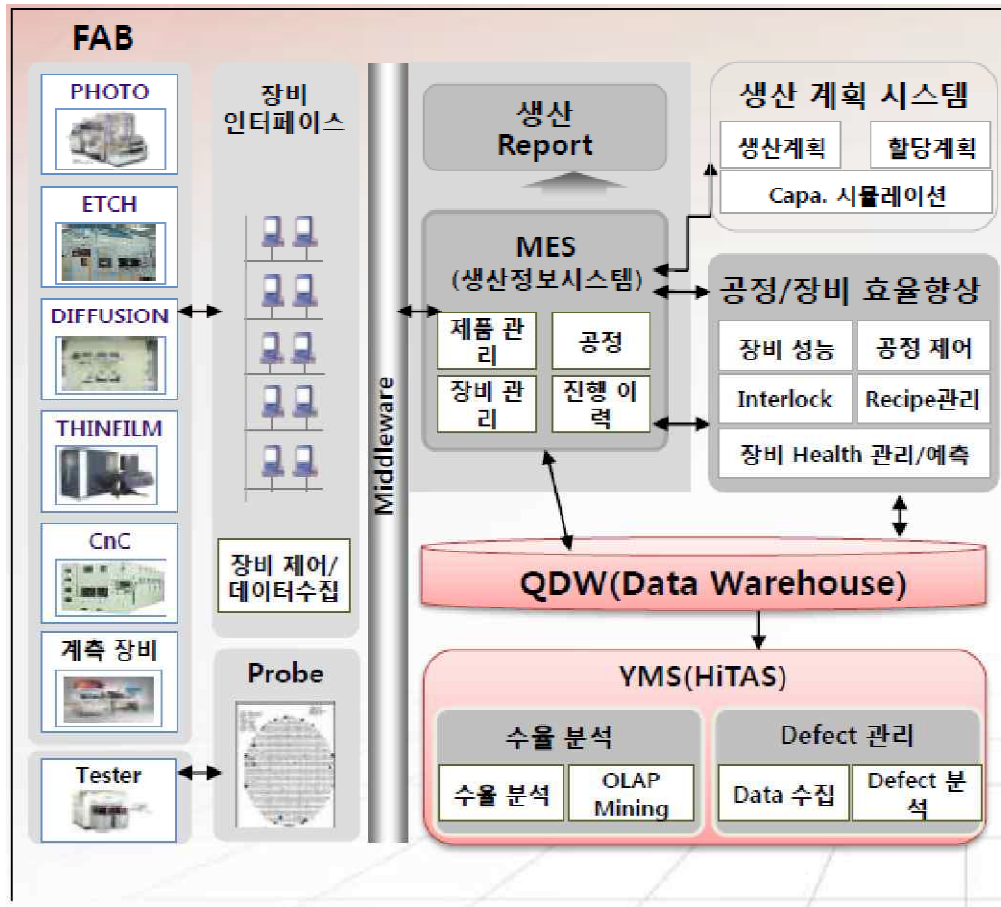
*Discovering Hidden Factors is a key for success ,  
yet challenging to automate it !!*



Sources: Manufacturing Technology Center System Engineering PJT. [Kim.SH], SK Hynix, 2015.

# YMS (Yield Management System)

반도체 제조 공정에서 발생하는 모든 Data를 수집하여 Data Warehouse를 구축하고 공정 이상 발생 모니터링 / 원인 분석 및 예방을 위한 분석 기능 제공



- 전 공정 Data Trend Analysis

- 공정 Data의 이상 발생, 중심/산포의 변화 감지

- Data Visualization

- 공정 Data를 Sheet, Chart, Map, Image의 형태로 분석 Eng'r에게 제공

- Data 통계 분석

- SPC : 통계적 공정 관리
- Data Mining : 공정 이상 원인 탐색 및 검증
- Data Pattern 탐색 : 이상 Data Pattern 자동 분류
- OLAP : Online Analytical Processing Data Pivot, Data Drilling 분석

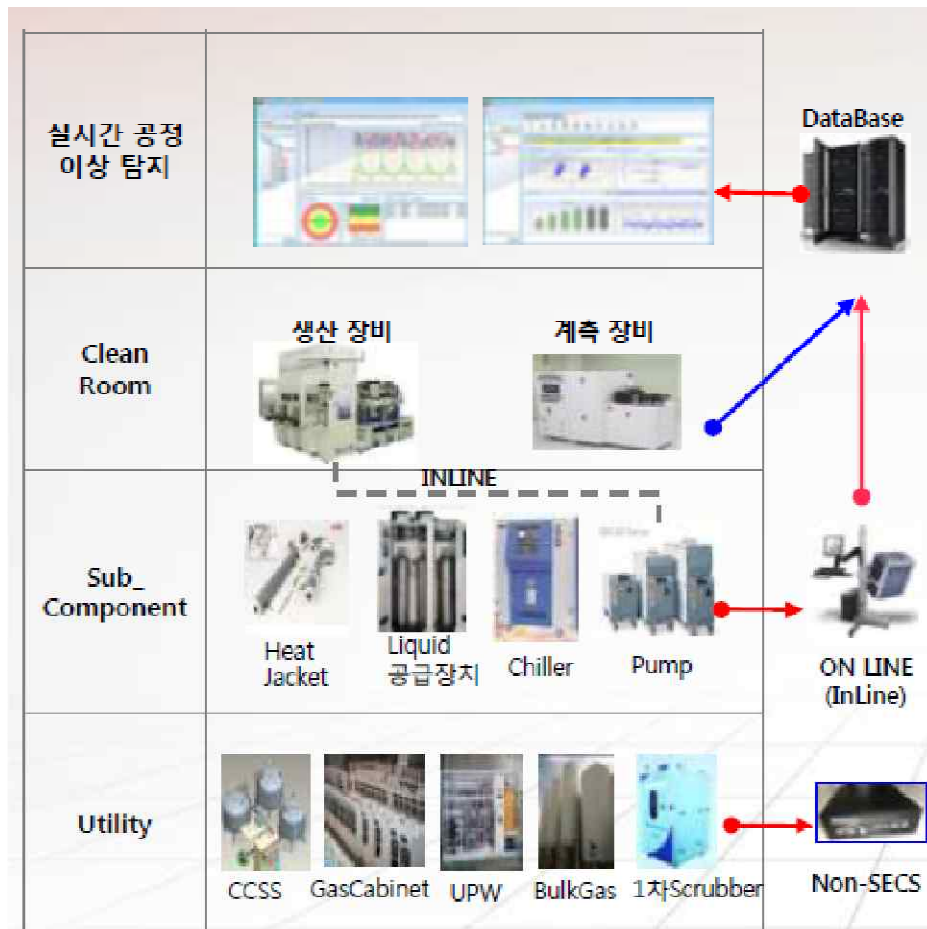
- 분석 Process 표준화

- Workflow 를 통한 사용자 분석 Process 표준화

Sources: Manufacturing Technology Center System Engineering PJT. [Kim.SH], SK Hynix, 2015.

# FDC (Fault Detection & Classification)

- 반도체 공정 Process 진행 중 설비에서 발생하는 미세 데이터의 수집/ 분류 / 분석 을 통한 설비 이상 유무 모니터링 및 진단



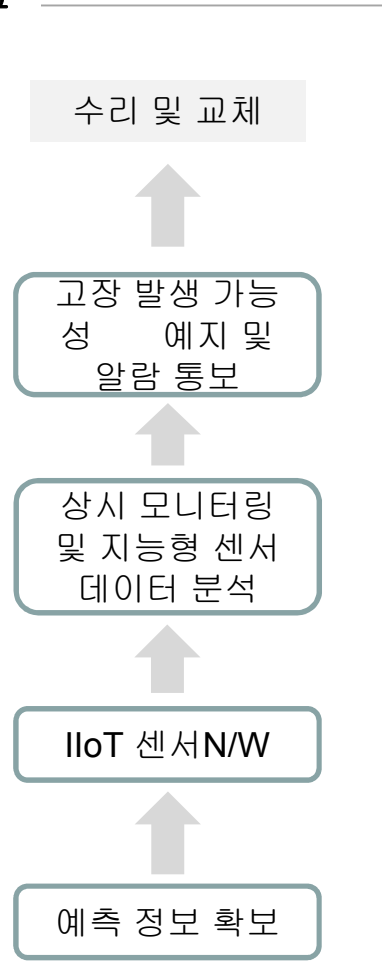
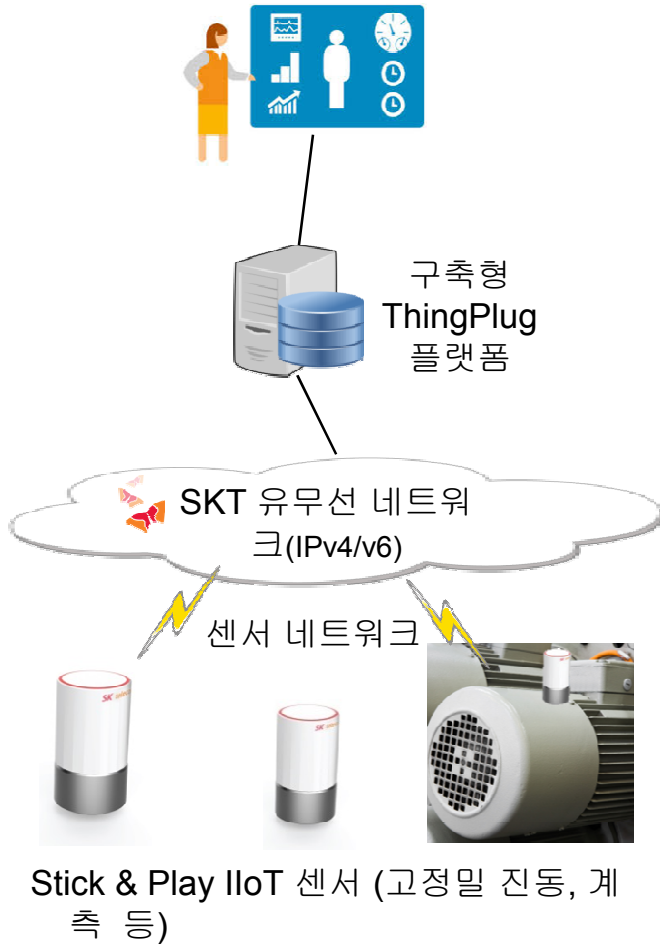
주요 기능	설명
실시간 장비 Data 수집	<ul style="list-style-type: none"> <li>Lot/Wafer별 Parameter Data의 수집 및 보관</li> <li>동일 공정에 대한 장비간/ 장비 내 Chamber간 차이 분석</li> </ul>
Data 통계 분석	<ul style="list-style-type: none"> <li>다중 Parameter간 상호 연관성 비교 분석</li> <li>Source Parameter와 Response Parameter간 상관관계 분석</li> </ul>
자동 Fault Detection & Response	<ul style="list-style-type: none"> <li>관리 한계치 설정에 따른 자동 Fault Detection 및 Notification</li> <li>자동화 시스템과 연계한 Process Interlock 구현</li> </ul>
실시간 Pattern 분석	<ul style="list-style-type: none"> <li>Ideal Pattern 설정을 통한 실시간 장비 Health Check</li> </ul>
Report 기능	<ul style="list-style-type: none"> <li>장비의 상세 Process 이력 및 특성에 대한 관리</li> <li>장비 별, Lot/Wafer별 Summary Trend 관리</li> <li>장비 및 공정 관리를 위한 다양한 Report 제공</li> </ul>
Classification	<ul style="list-style-type: none"> <li>축적된 Knowledge Base를 이용하여 Troubleshooting 지침으로 활용</li> </ul>

Sources: Manufacturing Technology Center System Engineering PJT. [Kim.SH], SK Hynix, 2015.



# IloT (Industrial IoT) /PdM(Predictive Maintenance) 솔루션

## o IloT 센서 N/W 기반 PdM 솔루션 구조도



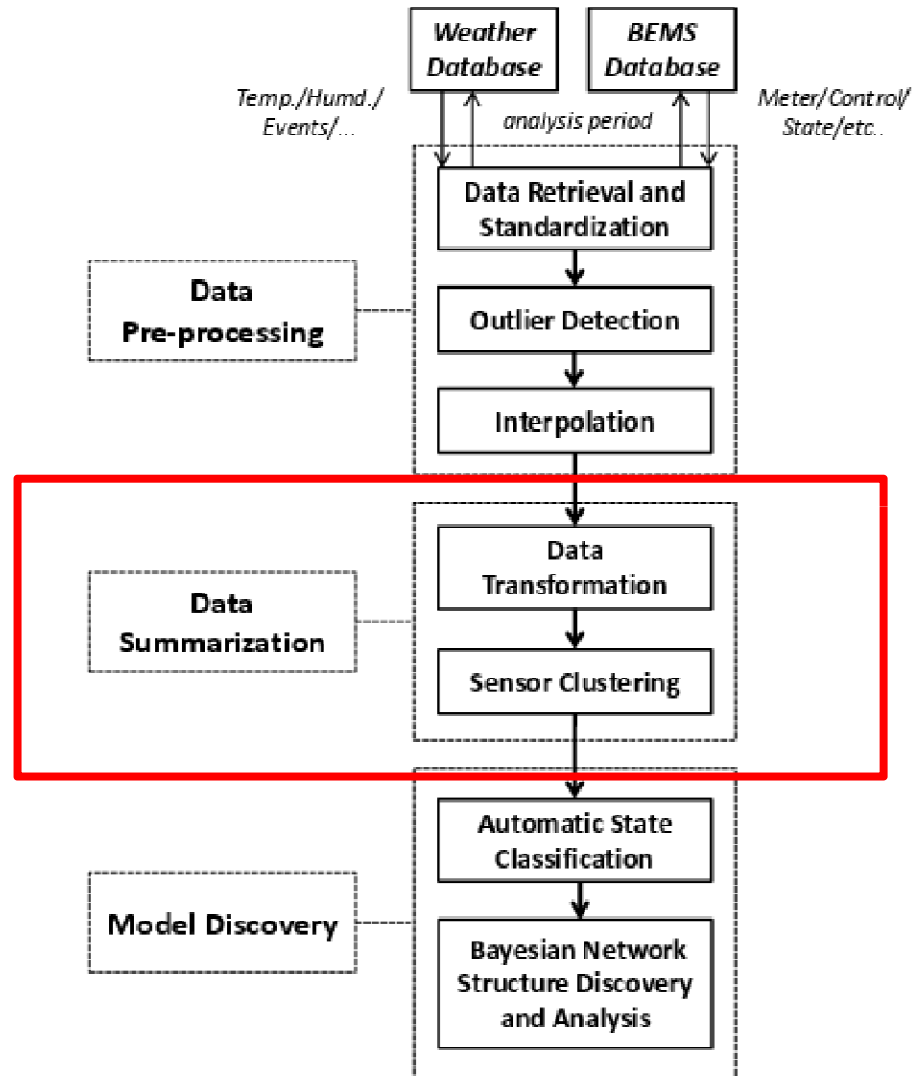
## o 주요 적용 기술

- 고정밀 진동 및 전류 계측 기술
- 고정밀 센서 데이터 전송 네트워크
- 빅 데이터 클라우드 운영 기술 (ThingPlug 구축형)
- 빅 데이터 분석 기술
  - 기계 학습 기반 고장 진단 알고리즘
  - 분석 데이터 시각화

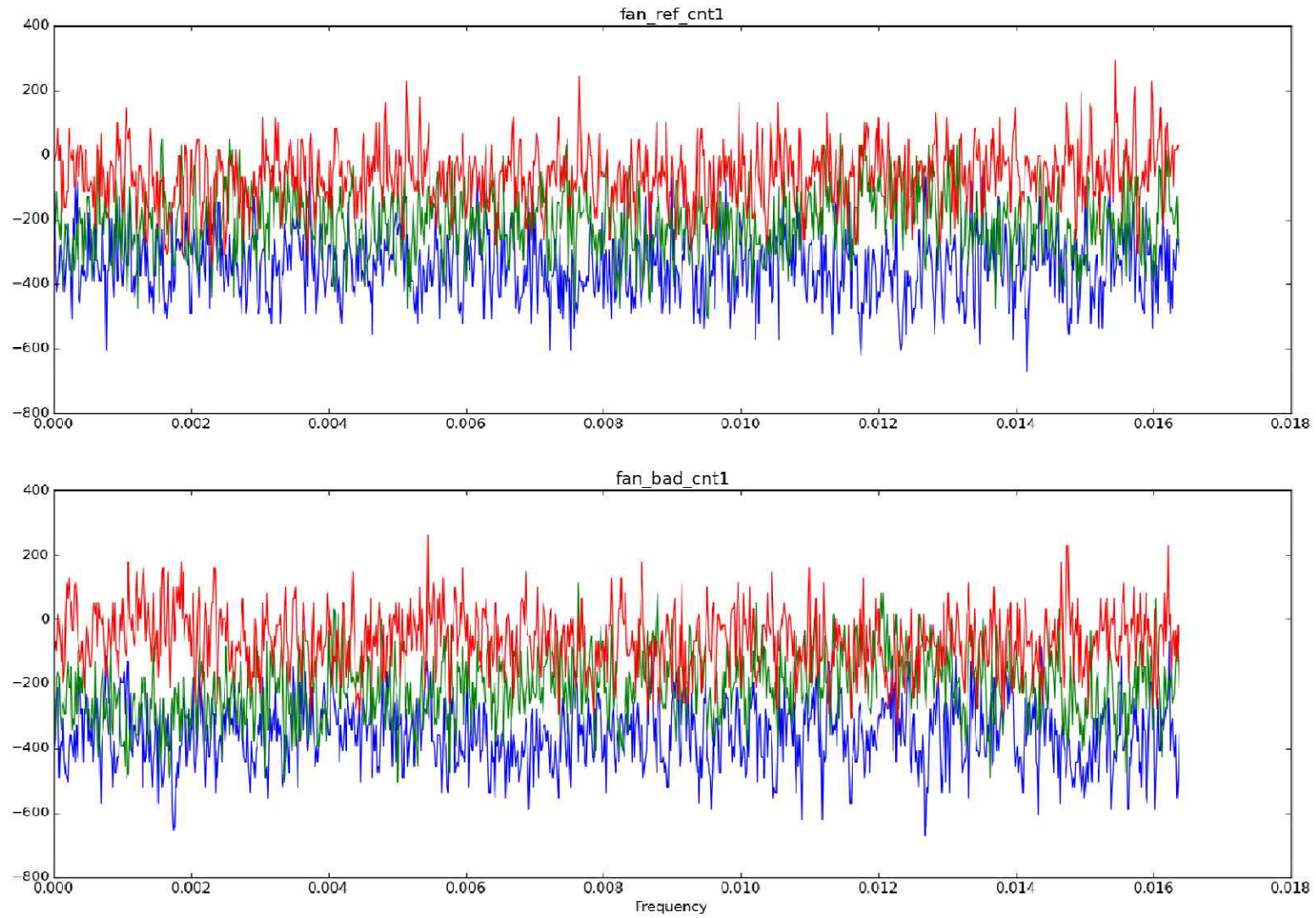


# Same Framework

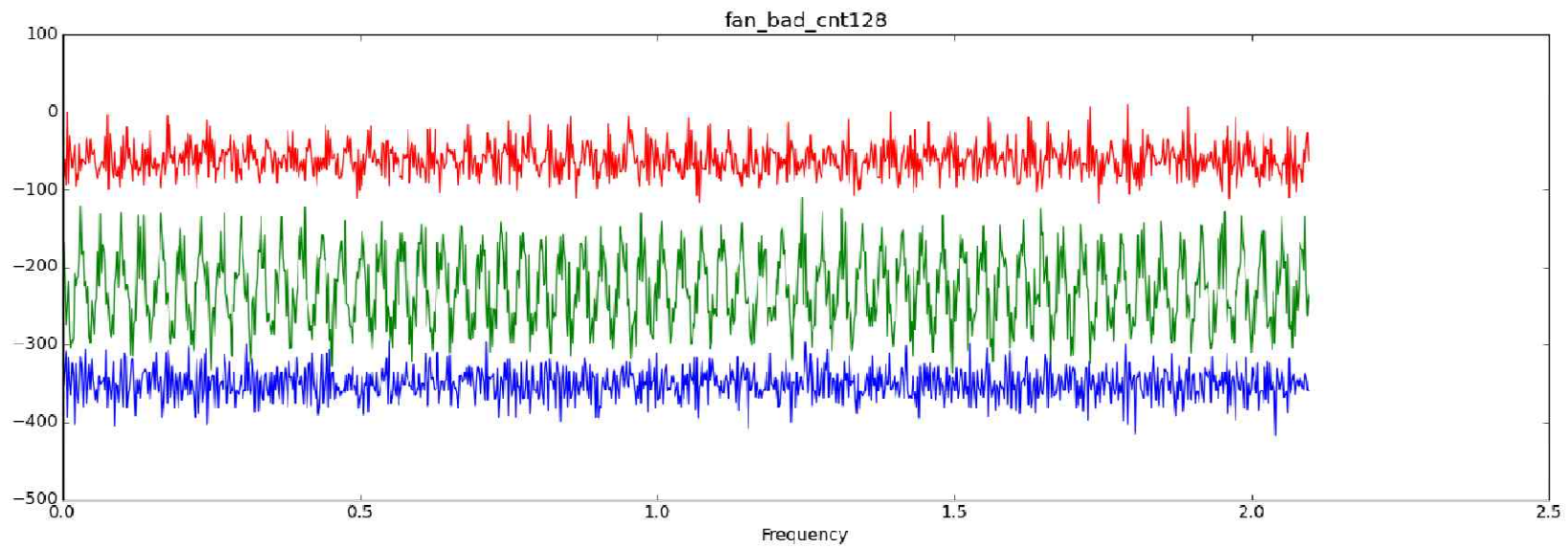
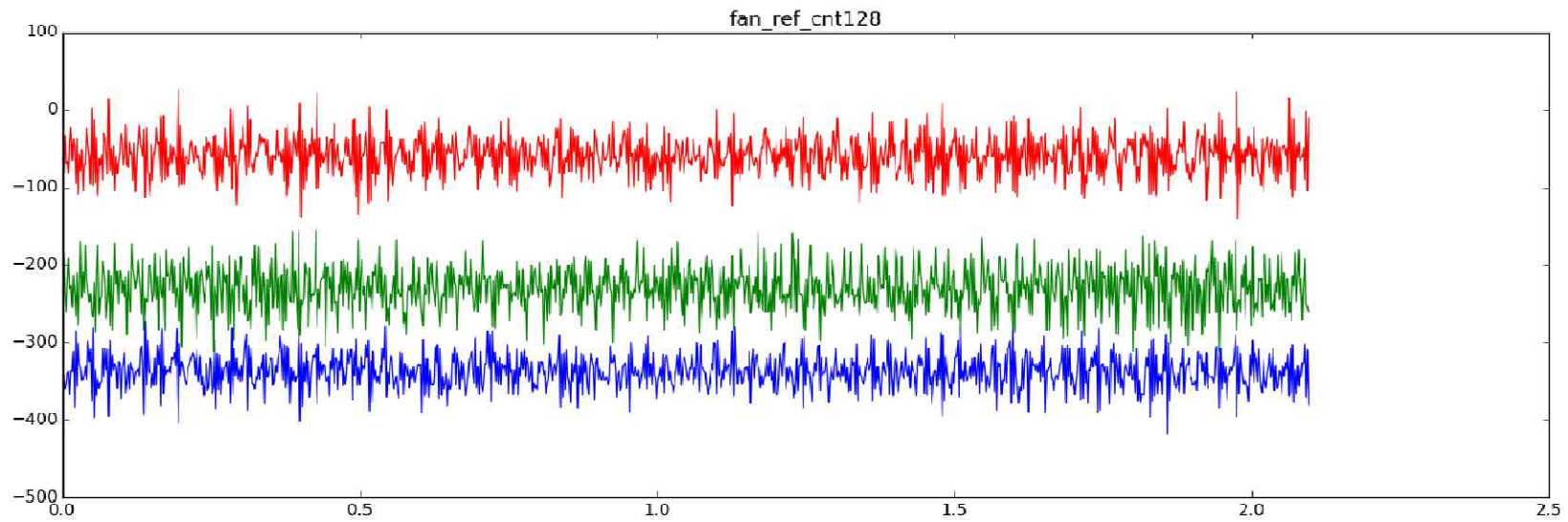
- Find Optimal Transform
- Exploit Data Sparsity
- Simplify your model.
- Robust Analysis



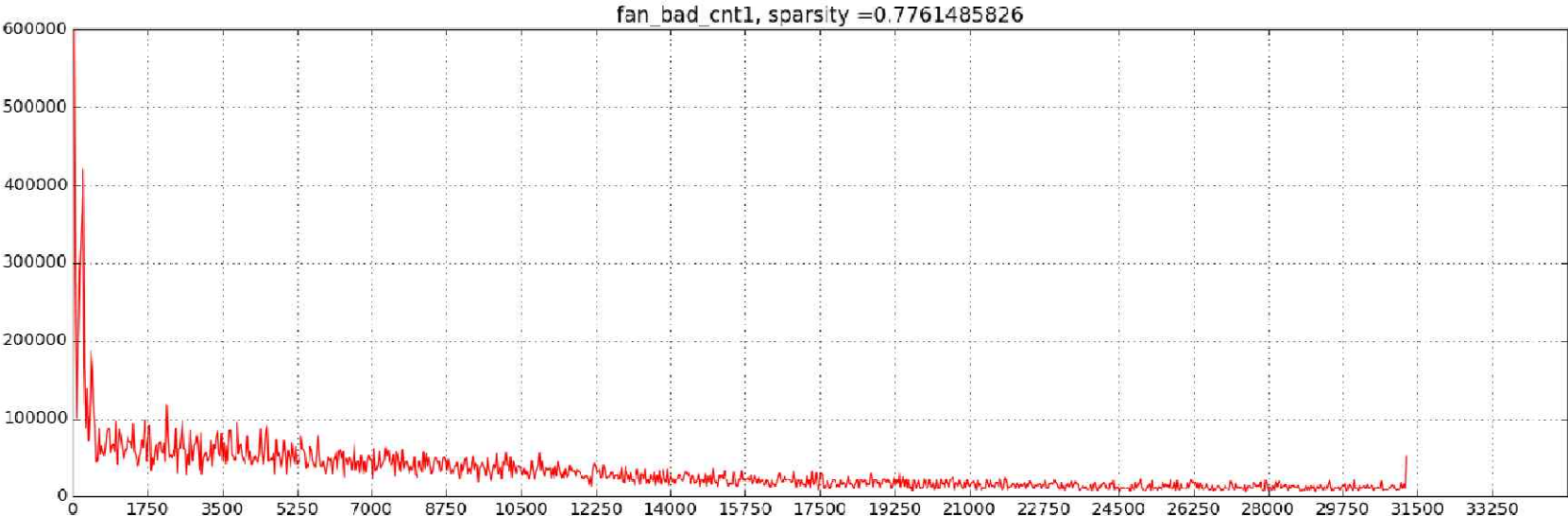
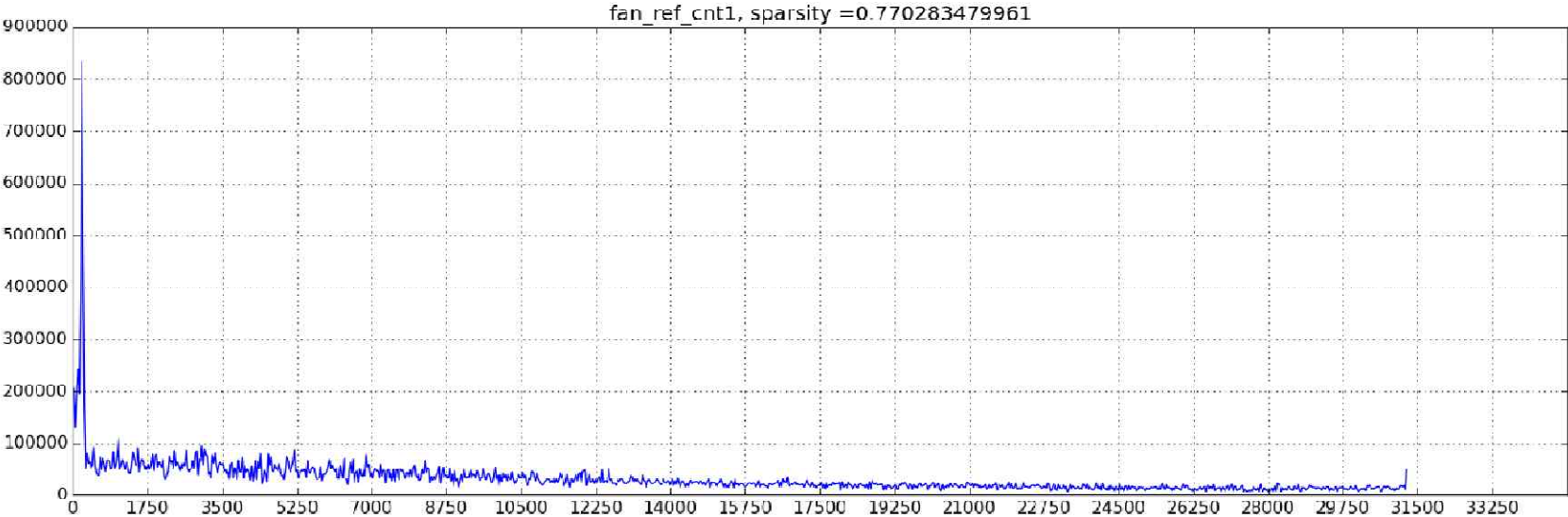
# Vibration raw data - 37.5kHz



# Vibration raw data - 300Hz

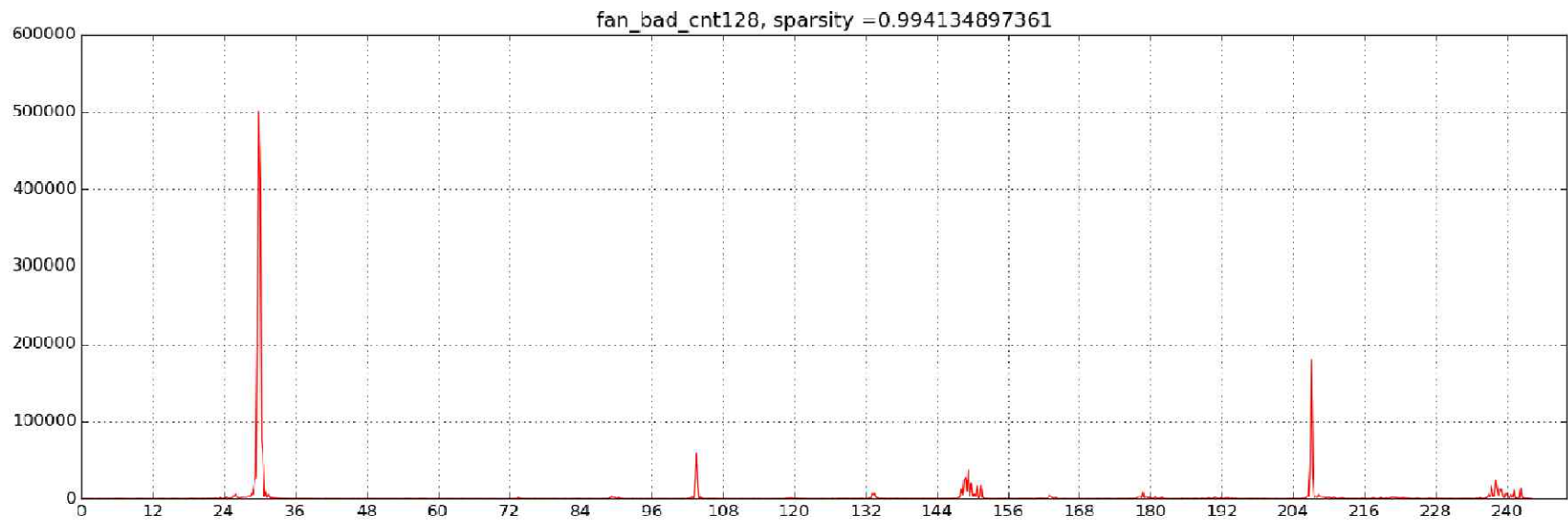
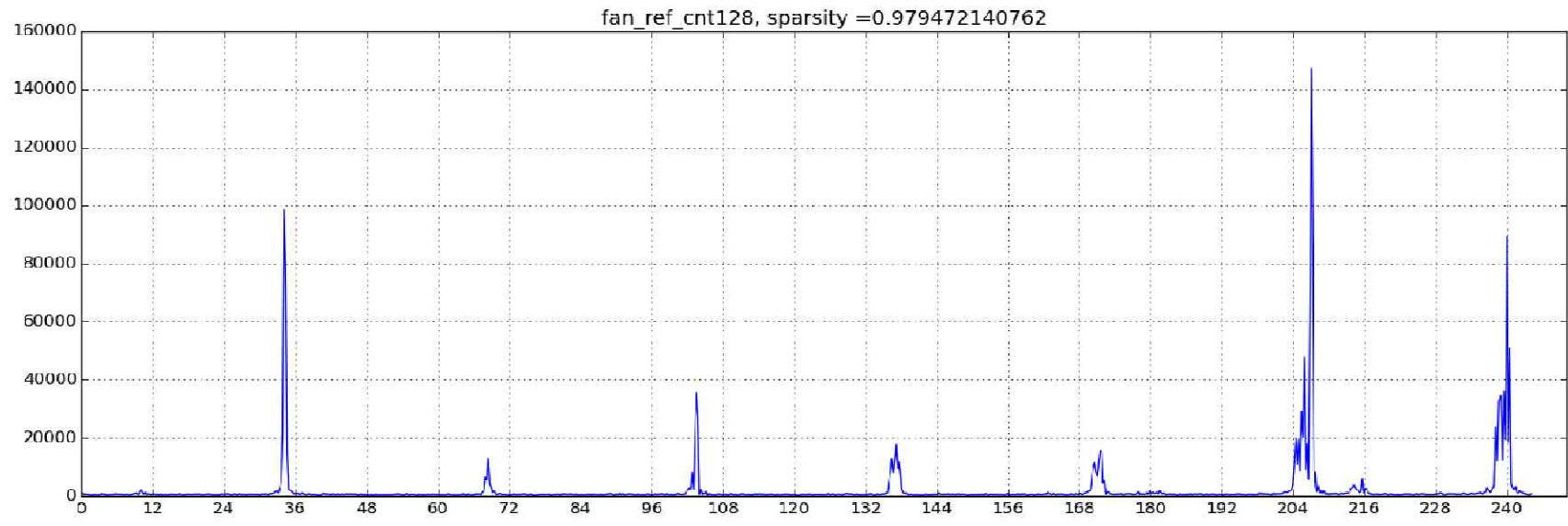


# Discrete Cosine Transform- 37.5kHz

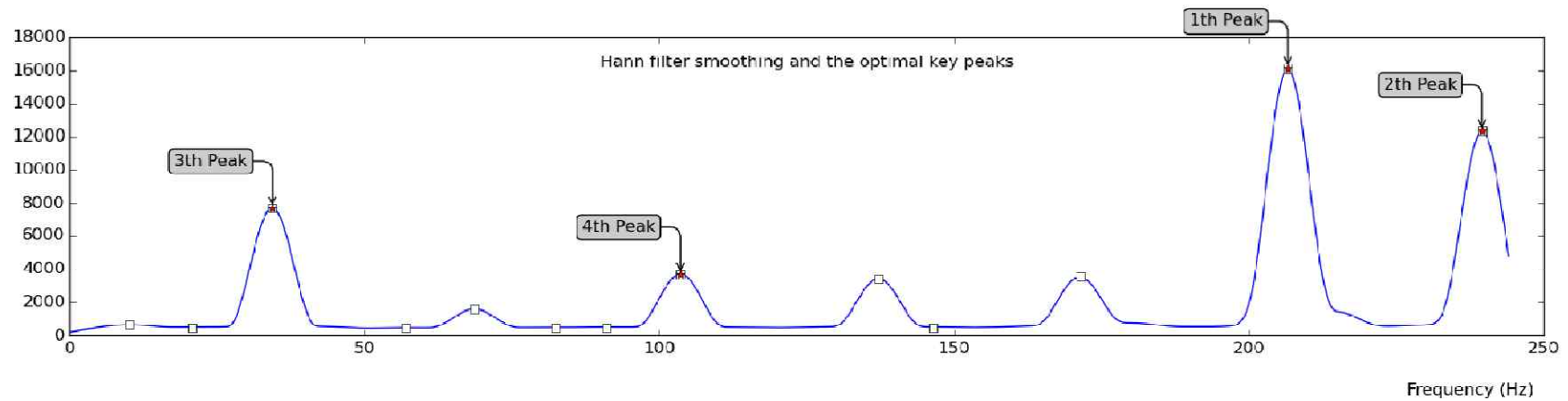
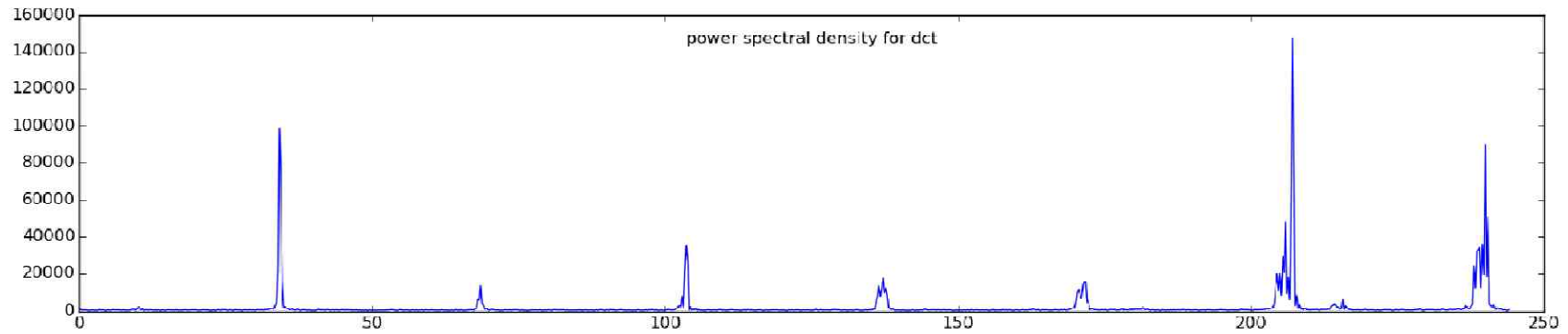
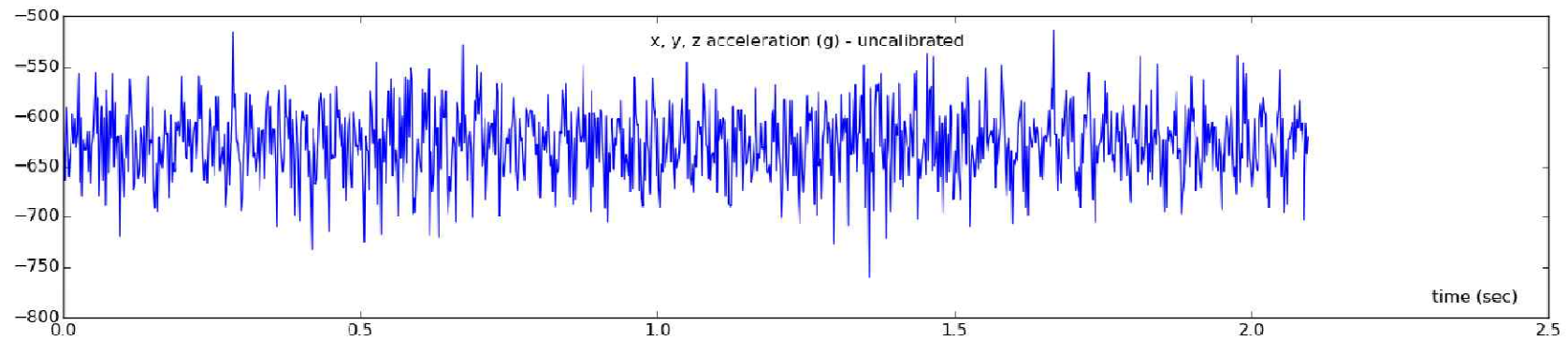




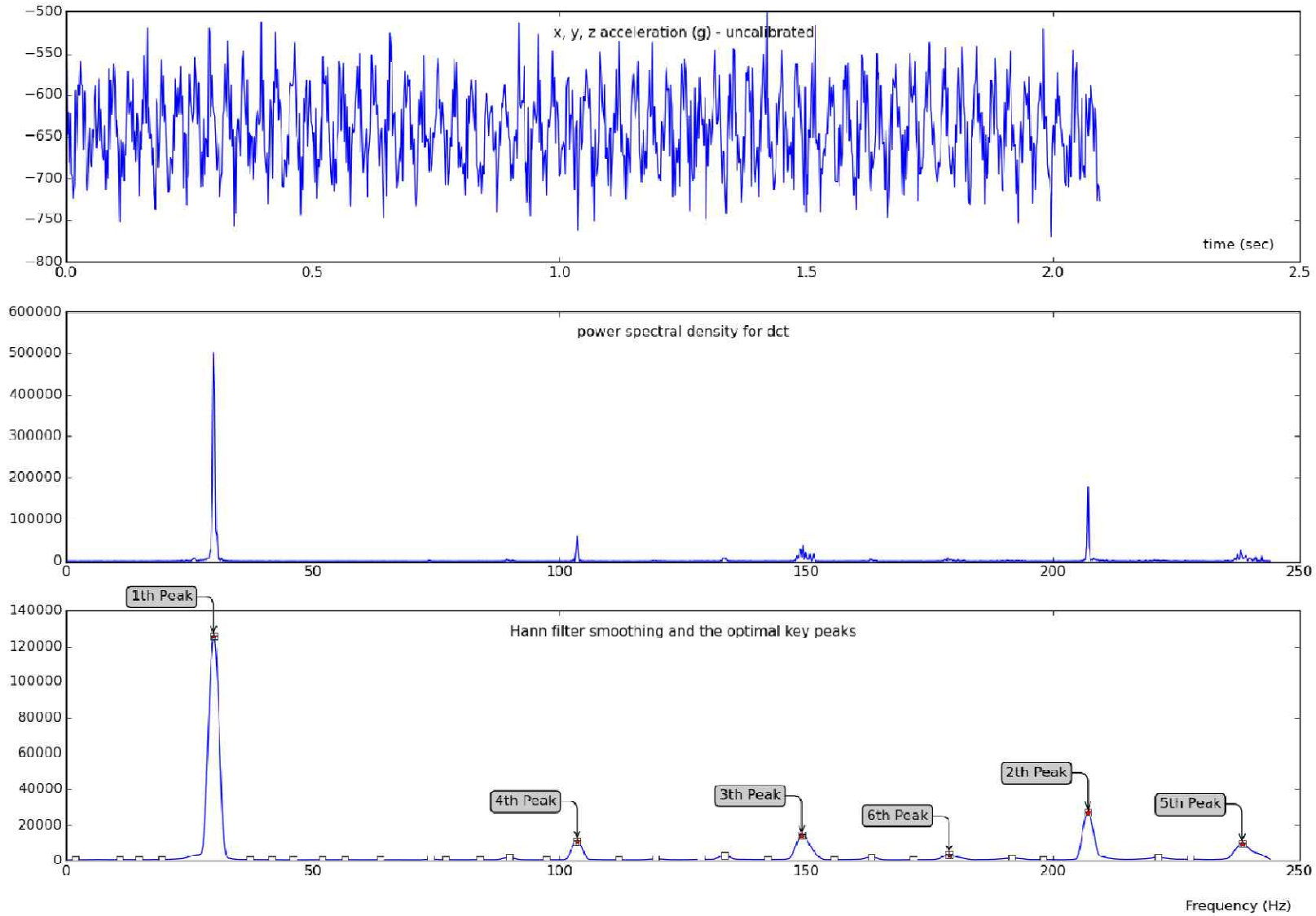
# Discrete Cosine Transform- 300Hz



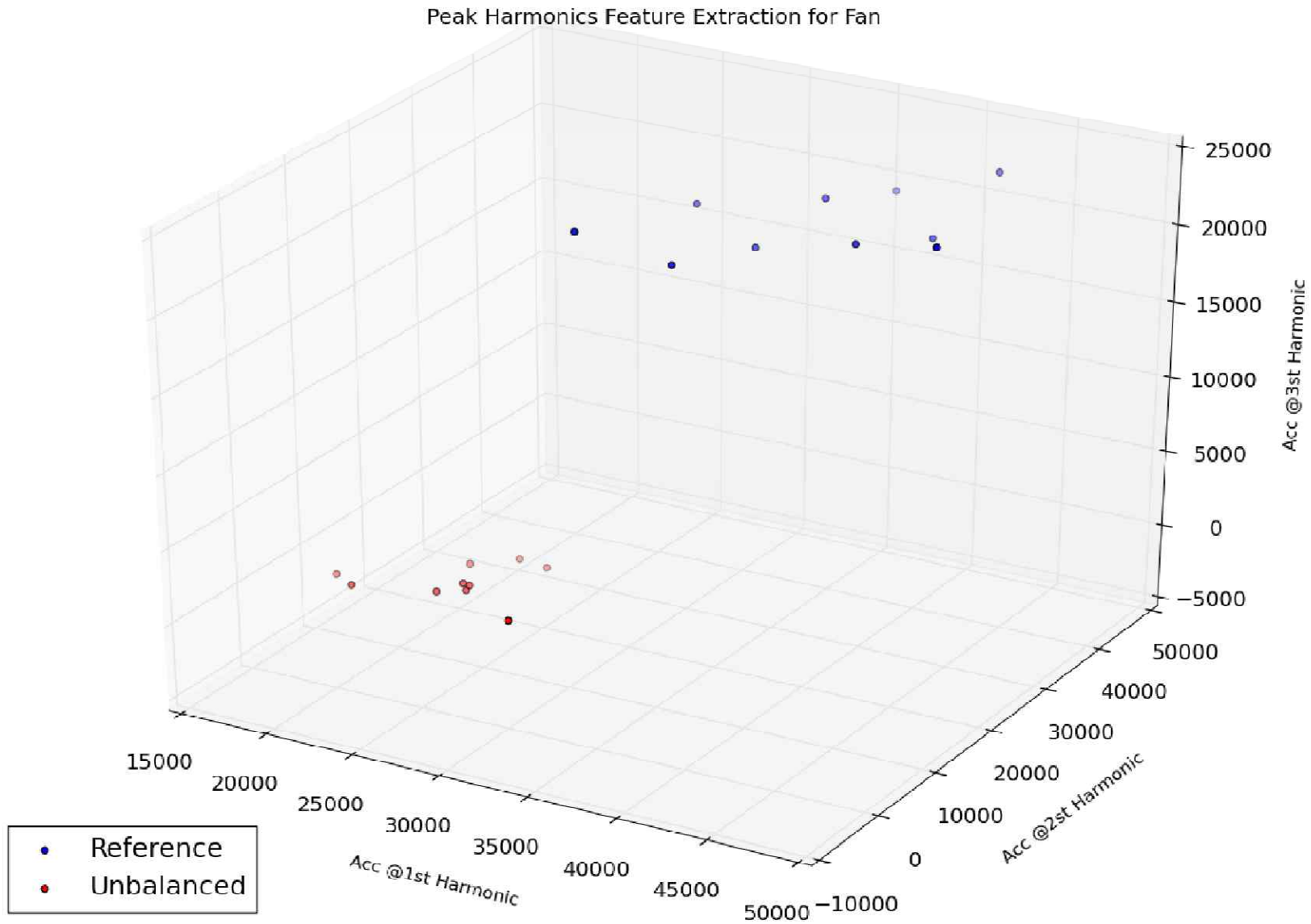
# Automatic Feature Extraction - Reference



# Automatic Feature Extraction - Unbalanced



# Clustering for Reference & Unbalanced Fan





**Questions ?**